

5/20

Split

DART AEROSPACE LTD		Work Order:	23016 B (11)
Description: Frame Weldment		Part Number:	D3330-041
Dwg: D3330 Rev. A PAGE 1 RF 05.01.17		Qty:	10 X5 Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																
1	DC	Issue Traveler	PL	04.04.15	15																																																
2	MFA	Assemble and Weld as per Dwg D3330 using D3330-041T1 Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>1</td><td>D3330-1</td><td>Panel</td><td>B23043</td></tr> <tr><td>1</td><td>D3330-2</td><td>Panel</td><td>B23049</td></tr> <tr><td>1</td><td>D3330-3</td><td>Panel</td><td>B23050</td></tr> <tr><td>1</td><td>D3330-5</td><td>Panel</td><td>B23051</td></tr> <tr><td>1</td><td>D3330-7</td><td>Panel</td><td>B23052</td></tr> <tr><td>1</td><td>D3330-9</td><td>Panel</td><td>B23053</td></tr> <tr><td>1</td><td>D3330-11</td><td>Long Pin Bracket</td><td>B23045</td></tr> <tr><td>1</td><td>D3330-13</td><td>Short Pin Bracket</td><td>B23044</td></tr> <tr><td>1</td><td>D3330-15</td><td>Handle</td><td>B23046</td></tr> <tr><td>1</td><td>D3330-17</td><td>Handle Socket</td><td>B22262</td></tr> <tr><td>1</td><td>D3330-19</td><td>Handle Rim</td><td>B22263 B23048</td></tr> </tbody> </table> Identify as D3330-041	Qty	Part Number	Description	Batch	1	D3330-1	Panel	B23043	1	D3330-2	Panel	B23049	1	D3330-3	Panel	B23050	1	D3330-5	Panel	B23051	1	D3330-7	Panel	B23052	1	D3330-9	Panel	B23053	1	D3330-11	Long Pin Bracket	B23045	1	D3330-13	Short Pin Bracket	B23044	1	D3330-15	Handle	B23046	1	D3330-17	Handle Socket	B22262	1	D3330-19	Handle Rim	B22263 B23048			
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3	QC5:9	Inspect work to Step 2	J	05-06-16	10																																																
4	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3	FL	05-06-27	10																																																
5	QC3	Inspect Powder Coat	M	05-06-28	10																																																
6	ST	Identify and Stock	CPL	05-06-29	10																																																
7	AC	Cost/Part: 341.50	Sgt	05-06-30	10																																																
8	DC	Close W/O 265.13 Inspect Level 21	PL	05-07-04	10																																																
Rev	Date	Change	Revised By	Approved																																																	
A	05.01.13	New Issue	KJ/JLM																																																		

RELEASED

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
05-06-16	3	Should have A QCG AS well for weld inspection Permanent Change	JLM	05.06.20	N/A	U	05-06-16	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 12, 2005
02:25 pm

Work Order No : 0023016
Project Name : D3330-041
Project For : WK520
Work Order Type : Main
Main WO Number :
House Part Number : D3330-041
Description : Frame Weldment
Manufactured : Yes
Amount Req'd : 15
Amount Done : 0
Start Date : 04-12-05
Est Finish Date : 05-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00